

PLEASE READ CAREFULLY BEFORE OPERATION STRICTLY COMPLY WITH ALL INSTRUCTIONS!

1. INSTALLATION

1.1. Transportation

- > Do not tilt the device during transportation definitely, carry in upright position.
- > Use appropriate transportation vehicles to prevent damage to the device.
- Do not transport the device by pushing or dragging it. Pay attention to prevent damage to the feet of the device during transportation operations performed with pallet jack or forklift.
- > The forklift movement position must be so as to handle the machine in balance.
- > The length of the forklift feet must be compliant with the machine depth.
- > The forklift feet must open so as to balance the machine.
- > The crane movement position must be so as to carry the machine in balance.
- A balanced transportation operation must be performed by tying the crane to the rings on the machine using ropes.

1.2 Connections

1.2.1 Electrical Connection

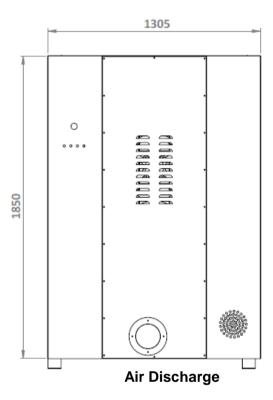
- ➤ Before making the electrical connection of the device, check whether the electrical distribution network and the device requirements are compliant and make the connection using appropriate cables.
- Make sure that the electrical connection is made in compliance with the standards
- > Feed the device with the network voltage written on the information label.
- Make the connection to the electrical installation over an appropriate automatic fuse and fix the fuse at an easily accessible position in case of danger.
- > The electrical installation of the device must include a ground line.
- > Do not place any flammable/ explosive material on or in the device.
- > Make sure that the electrical supply is in turned off position while checking the device.
- If you are suspicious of an electrical leakage in the device, immediately call the authorized service or call a competent electrician to check the device. While checking the electrical leakage, do not directly touch the device with any of your organs.
- The producer firm is not responsible for damages that may arise out of wrong electrical connection of the device.
- Before operating the device, check for appropriate grounding.
- Make the device connection in accordance with the numbers on the supply cable. Otherwise, your device will be out of the warranty scope.



1.2.2 Air Discharge Connection

Connect the air discharge on the rear side of your device with a pipe suitable for operational installation. This pipe can be flat metal or a flexible pipe. If you don't make such connection, the air produced by the device at a high temperature and humidity may threaten the environmental conditions in terms of occupational health and safety.

All connection and repair works have to be performed by "Authorized Services". Otherwise, your device may be out of warranty scope.



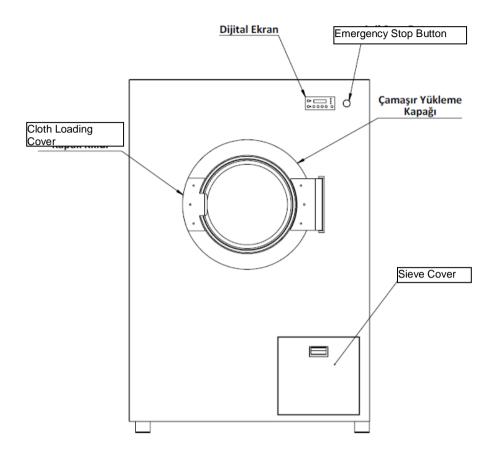
1.3. PLACEMENT OF THE DEVICE

Make sure that the ground on which your device will be placed is flat. After placement, check whether your device is balanced by using a water gauge. If your device is not balanced, adjust the feet of your device by turning them to the right/left. After completing the placement of your device, if it is not in balance, especially during the mangling operation, over-vibration may occur, and noise may be produced due to such vibration. Such vibrations may also damage your device and may result in unpredicted damages on the mechanical accessories of your device.

You can fix the device on the floor on its feet. However, this is generally unnecessary.

Leave a working space on the side and rear parts of the device for easy service, maintenance and repair.





2. USE

Strictly comply with the following warnings before operating your machine!

Make sure that the electrical and air discharge connections of the machine are made.

Laundry in excess of the capacity of your machine must not be loaded in your machine. This may damage your machine and result in insufficient drying of your laundry.

Pay attention for loading the laundry in the machine in a balanced way. It must not be forgotten that the use of nets will decrease the drying performance.

Close the cover of your machine after finishing the laundry loading process. Thereafter, depending on the drying operation you will perform, select the suitable program from the digital control panel. Now your machine is ready for drying operation. After this step, you can start the drying operation by pressing the "start" button on the control panel.

Attention: Flammable, explosive, abrasive etc. materials must not be put in the machine together with the laundry to be dried. Never try to open the cover of your machine during operation.

We would like to remind once more that all instructions must be followed in order to obtain maximum benefit from your machine ...



Control Panel



2.1. Operation of the Device:

SYMBOL	NAME	FUNCTION
ON	ON	Press once for switching on and "Starting" the chosen program.
OFF	OFF	Press once for switching off and canceling operation.
9	BACK	Press once for leaving the relevant menu
0	DOWN ARROW	Press once for accessing the lower menu
0	UP ARROW	Press once for accessing the upper menu
ENTER	ENTER	Press once to approve the relevant option.
	LOCK	For models with locking, press once to open the lock.



	FILTER	Filter LED. It is a warning LED to show that the filter is clogged (full). If the LED is on, the filter is clogged. (covers only the models with a filter).
一种	END	When the drying program is completed. The relevant LED turns on to give a warning.
-	ALARM	In case of any accident, the relevant LED is lit to give a warning to the user. The machine does not operate in such case.

3. MAINTENANCE

3.1. Protection

Protect your device, which will not be used for a long period, by disconnecting the power supply.

Your device must be fed from an electrical panel that has a grounding line.

Before operating the device, check the pockets, if any, of the loaded laundry. Take care that there are no foreign substances (coins, pens, paper tissues, cigarettes, lighters, key holders, etc.).

Pay attention to environmental cleaning.

While you are not using your machine, make sure that no laundry is left in it. This may cause bad smells and stains on your laundry.

3.2. Maintenance and Failure

Maintenance and failure repairs must be performed by technical personnel. Any failure repairs, repairs and modifications made by end users on the device are extremely dangerous.

During warranty period: only by "Authorized Service"

After the expiry of the warranty period: by the "Authorized Service", "Private Service" or "Operation Maintenance Personnel".

Make sure to have the necessary periodical maintenance relevant to your device performed in due time.

While performing maintenance/ repair operations on the device, absolutely do not forget to disconnect the electrical supply.

3.3. Periodical Maintenance

Grease the roller bearings once every 400 hours in average (approximately 1 month) using the greaser on the rear side of the device (2 presses). Over lubricating might harm the bearings and seals. The type of lubricant recommended for your machine is written on the label on the rear side of your machine.



3.4. Cleaning

Regularly clean the outside of your device. Do not use any abrasive chemicals (lime remover, sprit of salt, etc) during the cleaning operation. You can perform surface cleaning with warm water with soap.

Before starting cleaning, make sure to disconnect the electrical supply.

You can clean the outer coating and drum of your machine by wiping with soft materials (cloths, sponge, etc.) so as not to damage the machine.

Do not wash your device with hoses or any similar tools. This may result in damage to the electrical installation of your device. In such a case, a safety weakness may occur and also your device will be excluded from the warranty scope in case of a possible failure.

Absolutely do not enter in the machine drum.

<u>WARNING:</u> after completing the cleaning of your machine, check the cleaning products; make sure that there is no cleaning materials left in the machine!

4. GENERAL SPARE PARTS

NO	PART NAME
1	CONTROL PANEL
2	ELECTRICAL MOTOR (2 pieces)
3	MOTOR BELT
4	EMERGENCY STOP BUTTON
5	RESISTANCE
6	FILTER
7	V BELT
8	DRUM STRETCHER

5. BEFORE CALLING THE SERVICE

Failure	Probable Reason	What should be done
	Resistance failure	Call service
Heating	Resistance fuse blown	
		Have it checked by your
		electrician
Failure	Probable Reason	What should be done
	_	
Late Drying	One or more blown resistance	Call service
	Cover switch	Call service
Cover		
failure	Cover is not completely closed	Completely close the loading cover



6. TECHNICAL CHARACTERISTICS

			Te	Technical characteristics	ıl char.	acteris	tics					
Details				M	Models							
	VLTD10	VLTD13	VLTD15	VLTD20 VLTD25	VLTD25	VLTD30	VLTD35	VLTD40	VLTD50	VLTD60	VLTD80	VLTD100
Drying Capacity (kg)	10	13	15	70	25	30	35	40	50	09	80	100
Drum Cycle (cycle / minute)						32	~					
Operating Voltage					38	10 V +- %5	380 V +- %5 50Hz +- %2	~				
Heating Power	12	13,5	15	18	21	25,9	28	32,4	32,4	32,4	39	45
Motor Power	0,75	0,75	0,75	0,75	1,5	1,5	1,5	1,5	1,5	2,2	3	3
Circulation Power	86'0	0,38	0,38	0,54	0,54	1	1	1	1	1	1	1
Total Power	13,13	14,63	16,13	19,29	23,04	28,4	30,5	34,9	34,9	35,6	43	49
Cable Section (mm ²)	9	9	9	10	10	10	16	16	16	16	16	25
Exhaust Air Output Diameter		120	150 mm					170	170 mm			
Program Number						10						



7. GENERAL INSTRUCTIONS

Attention: All of the following instructions have to be complied with.

- 1. Assemble your machine calling an authorized service.
- 2. Use appropriate transportation vehicles absolutely during transportation. E.g.: forklift, pallet jack
- 3. Do not delay maintenance periods of your machine.
- 4. Comply with all warning signs on your machine.
- 5. Please, provide information to the responsible personnel in case of a failure.
- 6. Repairs must not be attempted by people other than competent personnel in case of any failure.
- 7. Absolutely disconnect/have disconnected the device supply during troubleshooting or maintenance.
- 8. Absolutely do not try to operate the device without a grounding line.
- 9. After the completion of the drying operation, cooling program will automatically switch on. This feature will both prevent the wrinkling of your clothes and eliminates the risk of burns on the organs of the user. Therefore, do not interrupt the program before the cooling operation is completed.

About the Grounding Line: If there is any electrical equipment having a leakage ground current that is greater than 10mA a.c or d.c., one or more of the following conditions has to be complied with for the relevant protective interception circuit.

- a) The protective conductor must have minimum 10 mm² Cu or 16 mm² Al section for the total route on which it is laid.
- b) If the protective conductor has a section area that is smaller than 10 mm² Cu or 16 mm² AI, a second protective conductor having the same section as a minimum must be provided at the point, where the protective conductor does not have a section that smaller than 10 mm² Cu veya 16 mm² AI.